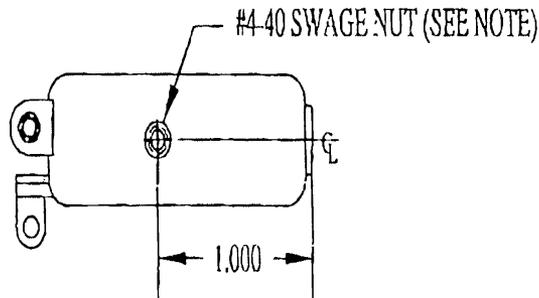


SECTION VIEW OF SWAGE NUT

SCALE: 1=3



NOTE: POINTS A, B, C AND D MUST BE PROPERLY  
 ALIGNED, BOARD TO SHIELDS  
 #4-40 SWAGE NUT MUST BE INSERTED INTO SHIELD  
 AND SOLDERED BEFORE ASSEMBLY OF UNIT  
 SOLDER PROPERLY FOR HIGH VOLTAGE UNIT

<p>MATERIAL:</p>	<p style="text-align: center;"><b>CKE</b></p> <p style="text-align: center;">LUCERNEMINES, PA 15754 (724) 479-3533</p> <p>THIS DRAWING IS THE PROPERTY OF CKE AND TRANSMITTED IN CONFIDENCE. THE REPRODUCTION, USE OR DISCLOSURE, IN WHOLE OR IN PART, OF THE DESIGN OR DETAILS CONTAINED HEREIN IS PROHIBITED WITHOUT THE WRITTEN PERMISSION OF CKE.</p>	<p>TOLERANCE UNLESS NOTED:          DECIMAL <math>\pm 0.015</math></p>	<p>TITLE:          AC MODULE FOR 2H ASS'Y</p>
<p>FINISH:</p>		<p>SCALE: FULL</p>	<p>DRAWING NO.</p>
<p>REVISIONS:</p>		<p>DRAWN: DEG DATE: 4/14/85</p> <p>APPROVED: DATE:</p> <p style="text-align: center;"><i>DD</i></p>	<p style="text-align: center;"><b>2H-ACMOD</b></p>